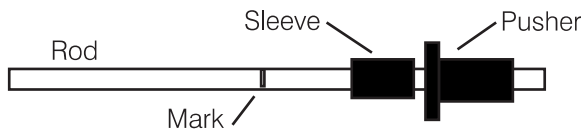
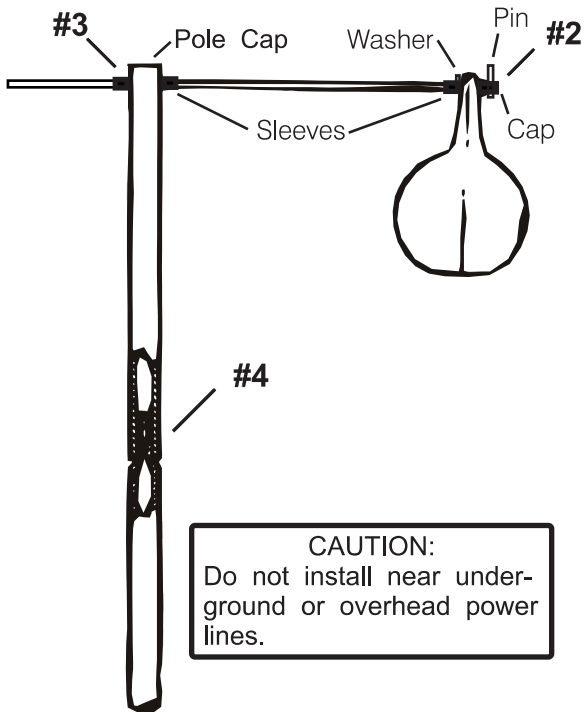


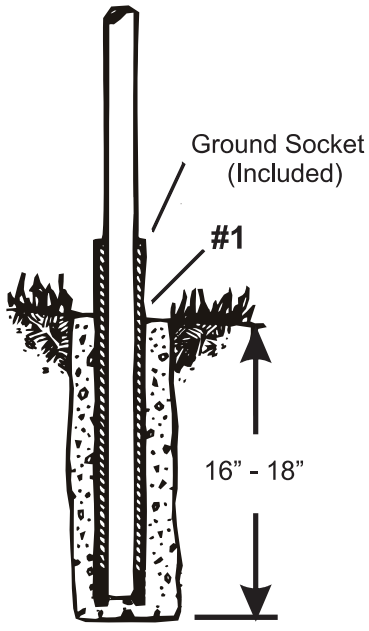
13.5' Aluminum Pole Assembly - 4 / 6 Gourds



NOTE: Use pusher to push sleeve to marks on rods. Put sleeve on rod then push.



CAUTION:
Do not install near underground or overhead power lines.



Assembly Instructions

STEP #1: Dig a hole 16" - 18" deep and approximately 6" in diameter. Pre-moisten a sack of ready-mix concrete. Hold the PVC ground socket and pole in the center of the hole and pour concrete mix around the outside of socket filling hole. Let ground socket extend 2" - 3" above ground for flexibility in wind. Make sure pole is standing straight with a level or by eyeballing from all sides. Note: If a container to pre-moisten the concrete is not available; place pole with socket in center of hole, add a few inches of water in hole, then some dry concrete mix, then water and more concrete as needed to fill hole. Make sure pole is straight, as above. Let concrete set-up overnight.

STEP #2: Note: one (1) rod is started for an example. Begin by sliding sleeves to match example rod on remaining rods. (Use plastic pusher to slide sleeves into place). Slide nylon washer on rod (end with sleeve near end). Slide same end of rod through 1/4" hole at top of assembled 2-piece gourd from back side. Apply safety cap on end of rod, then apply hitch pin on cap to hold in place (hitch pin should be located in middle of cap to insure cap remains secure). Complete this task for all remaining rods. Note: nylon washers, hitch pins, and caps are in plastic bags and are shipped inside the poles. To dislodge accessory parts bags, just drop bundled rods through poles.

STEP #3: Insert other end of rod through top hole of top pole. Apply sleeve to 2nd mark from end (or until flush with pole to secure rod firmly). Then slide another sleeve to 1st mark. Repeat rest of Steps #2 thru #3 for remaining rods until all are completed. Insert rods in next closest hole in pole to form a spiral effect. Keep top pole upright while mounting gourds. Gourds will be mounted on both ends of each rod.

STEP #4: Place swag (reduced end) end of remaining pole (both remaining poles are the same) in bottom end of top pole, then remaining pole in it.

FINALLY! Place bottom end of completed pole into ground socket. Turn gourds in preferred direction.

Additional Mounting Suggestions

Poles do not have to be mounted in ground socket in concrete. Poles may be attached to a post or to a fence. Approximately 6"-8" of pole should be placed in the ground but not necessary if secured to a pole firmly. For added strength in wind over 60 mph, a 5' piece of 1" EMT electrical conduit may be used in bottom pole.

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